

GENERAL NOTES:

- 1. ALL BARS SHALL BE STRUCTURAL GRADE STEEL, GRADE A36.
- 2. THE GRATE SHALL BE WELDED WITH 1/8"
 FILLET WELD AROUND BOTH SIDES OF
 CROSS BARS, 1/4". FILLET WELD BOTH
 SIDES OF BEARING BARS TO END BARS.
- 3. AFTER CLEANING SURFACE OF SCALE, RUST, OILS, ETC., PAINT GRATE WITH ONE SHOP COAT RED OXIDE, TWO FINISH COATS ALUMINUM PAINT (AASHTO M 69).
- 4. TOP OF CROSS BARS SHALL BE FLUSH WITH TOP OF GRATE.
- 5. GRIND WELDS FLUSH WITH BEARING BARS.
- 6. WHEN INSTALLED IN FRAME, PUSH TIGHT TO ONE SIDE, OTHER SIDE SHALL HAVE 1/2" MAX. OPENING. SPACERS WELDED TO FRAME MAY BE USED IF REQUIRED TO KEEP 1/2" SPACE OR LESS.

CONSTRUCTION NOTES:

- A. BEARING BARS, (13) 1/2" X 3 1/2" X 39".
- B. END BARS, (2) 1/2" X 3" X 25".
- C. CROSS BARS, (7) 1/2" DIA. X 24.

CITY OF ALBUQUERQUE

REVISIONS

DRAINAGE STORM INLET ALBUQUERQUE GRATE

DWG. 2220 Aug. 1986

SECTION A-A